

Kiwa confirms that the below mentioned company has established a quality management system that meets the requirements of the following standard

**GAMAK MAKİNA SANAYİ ANONİM ŞİRKETİ**  
Dudullu Organize Sanayi Bölgesi, Baraj Yolu Cad. No:2  
34776 Ümraniye / İstanbul / Türkiye

## EN ISO 3834-2:2021

Quality requirements for fusion welding of metallic materials –  
Part 2: Comprehensive quality requirements

**Field of application:** Manufacture of electric motor and wind turbine generator

**Scope:**

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments
141	C350/1.2 1.2	t1 = 0,5mm, t2 = 10mm t ≥ 3mm	FW FW
135	1.2	t ≥ 3mm t1 = 15mm - 60mm t1 = 3mm - 12mm t1 ≥ 25mm t1 = 8mm - 15mm	FW BW BW Overlay Overlay
21	1.2	t1 = 1mm, t2 = 30mm	FW
785	M400-50A C5 /1.0114	t1 = 0.5mm, D = 3mm	-

**Responsible welding coor.:** P. Yönev (IWE)

**Deputy with equal rights:** -

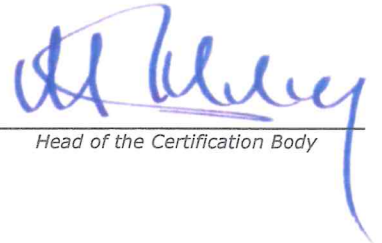
**Deputy:** F. Yumuşak (IWE)

**Certificate No.:** KIWA/3834/039/1

**Valid until:** From 13.05.2020 to 12.05.2023

**Issued on:** 26.07.2022

**Lead auditor:** B. Kaplan



Head of the Certification Body

